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# YAO HAN

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## MODEL

## F900A

## F900AC

## F900AT

## F920A

# 縫袋口機

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## BAG CLOSING MACHINE

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## PARTS BOOK 零件本

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耀 瀚 股 份 有 限 公 司  
YAO HAN INDUSTRIES CO., LTD.





**N320A**

## 規格 Specification

| 機 種<br>Model | 縫 速<br>Speed         | 縫 距<br>Stitch    | 使用針<br>Needle  | 切 線<br>Cutter                        | 線 數<br>No. of thread | 重 量<br>Weight | 馬 達<br>Drive motor                                                                               |     |
|--------------|----------------------|------------------|----------------|--------------------------------------|----------------------|---------------|--------------------------------------------------------------------------------------------------|-----|
| F300A        | 300~400<br>Bags/Hour | 7.2mm            | FD-5<br>#24.25 | 自動切線裝置<br>Automatic<br>thread cutter | 1                    | 5.5kg         | 60W 50/60Hz, 1ph<br>12V, 24V, 110V, 220V or 240v<br>(敬請指定)<br>(Please specify one when ordering) |     |
| N600A        | 250~350<br>Bags/Hour | 7.2mm<br>(8.2mm) | DN X 1<br>#25  |                                      |                      | 2             |                                                                                                  | 6kg |
| N600H        | 350~450<br>Bags/Hour |                  |                |                                      |                      |               |                                                                                                  |     |
| F302A        | 300~400<br>Bags/Hour | 7.2mm            | FD-5<br>#24.25 |                                      | 2                    | 5.8kg         |                                                                                                  |     |
| N602A        | 250~350<br>Bags/Hour | 7.2mm<br>(8.2mm) | DN X 1<br>#25  |                                      |                      | 6.3kg         |                                                                                                  |     |
| N602H        | 350~450<br>Bags/Hour |                  |                |                                      |                      |               |                                                                                                  |     |
| N320A        | 160~230<br>Bags/Hour | 8.5mm            |                |                                      |                      | 6.4kg         |                                                                                                  |     |



**N600A N600H**  
單線 單線高速

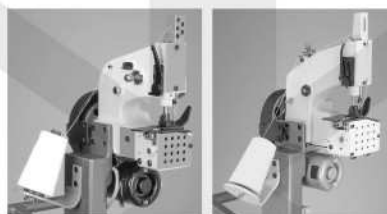


**N602A N602H**  
雙線 雙線高速



**F302A**  
雙線

DOUBLE THREAD CHAIN STITCH  
with one each needle and looper  
雙線鏈縫



**MN600A MF300A**

活動式縫袋口機 Moved bag closing machine.

用途:可用於紙袋、麻袋、塑膠編織袋、麵粉袋、棉袋、PP袋和PE袋等  
For : Bag closing all kinds of paper, cotton PP/PE, hessian, jute, etc.

- 本機輕巧、操作方便、可任意移動工作地點，設有選擇性腳踏開關，方便起動及停止機械。
- This machine is very easy to handle and convenience to move a place when you need.
- An optional foot switch is available to control sewing head start and stop functions.
- Can increase more production.



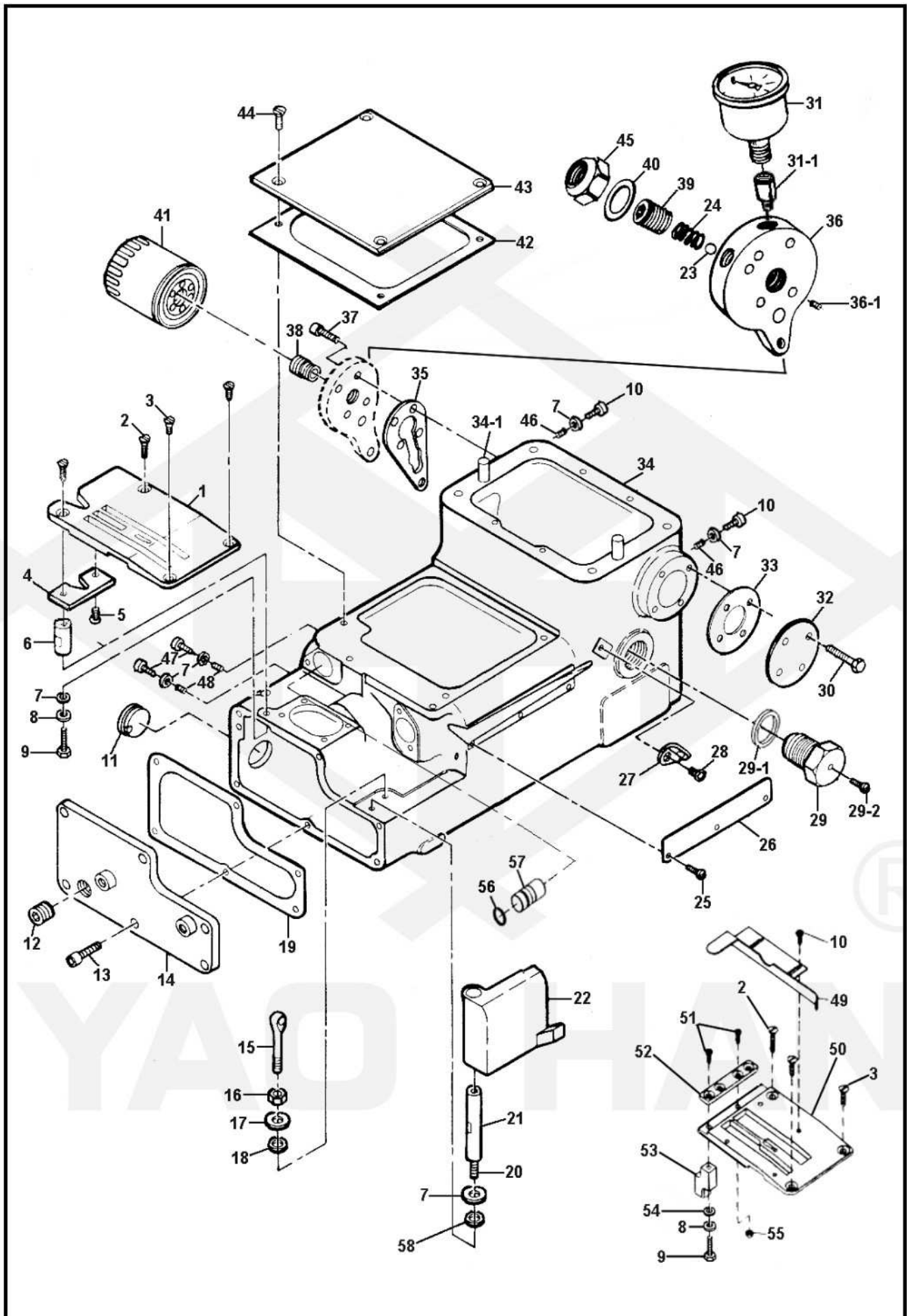
**F300A**  
單線

- 最高速度1600~1800spm
- 最高效率技術革命
- 特殊材料安全手把
- 高壓強力自動加油系統
- 自動切線
- 低音轉動
- 維護費用低
- 可用於紙袋、麻袋、塑膠編織袋、PP袋和PE袋等
- Max sewing speed 1600~1800spm
- More effective for technical revolution
- Special material for safety plastic handle
- Superior powerful lubricator
- Automatic thread trimmer
- Lower noise
- Minimum Maintenance
- For bag closing all kinds of paper, cotton, pp/pe, hessian, jute, etc.



強力高壓自動加油系統，油管伸至各傳動主件，機械運轉與縫袋工作更加順暢。  
Oil pump lubrication system, oil line direct lubricant to main moving parts.

BAG CLOSER PARTS FOR F900A,F900AC

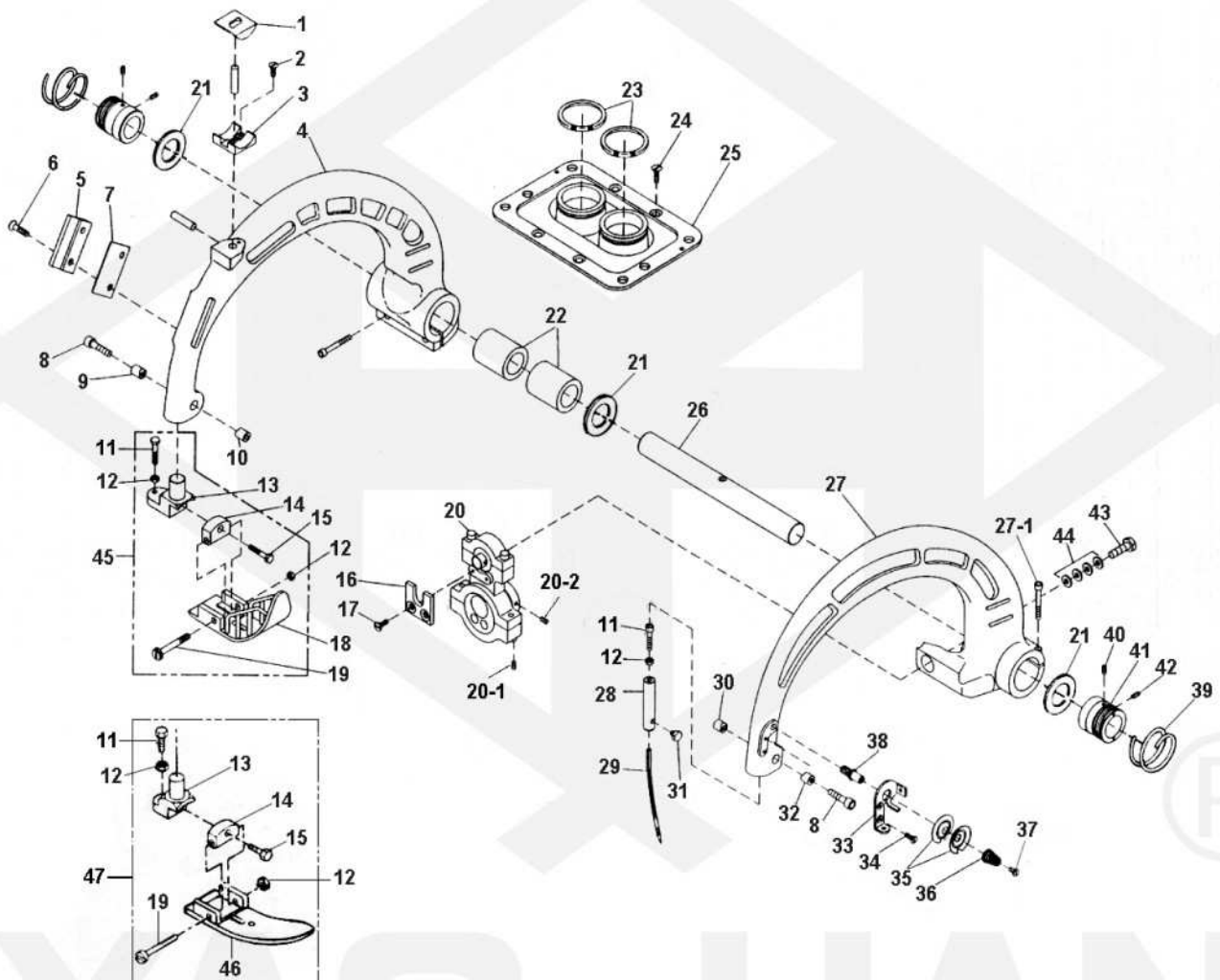


BAG CLOSER PARTS FOR F900A,F900AC

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                      |
|------|---------------------|----------------------------------|
| 1 #  | 9000101             | PLATE, THROAT                    |
| 2    | 9000102             | SCREW, FLAT HD #10-32X5/8        |
| 3    | 9000103             | SCREW, FLAT HD #10-32X3/8        |
| 4 #  | 9000104             | KNIFE, STATIONARY                |
| 5 #  | 9000105             | SCREW, FLAT HD # 8-32X1/4        |
| 6 #  | 9000106             | POST, SHORT - THROAT PLATE       |
| 7    | 9000107             | WASHER, NYLON                    |
| 8    | 9000108             | WASHER, FLAT #10                 |
| 9    | 9000109             | SCREW, HEX HD #10-32X1/2         |
| 10   | 9000110             | SCREW, BINDING HD #10-32X1/4     |
| 11   | 9000111             | WINDOW, OIL LEVEL                |
| 12   | 9000112             | PLUG, DRAIN - MAGNETIC           |
| 13   | 9000705-6           | SCREW, WOC. CAP #10-32X7/8       |
| 14   | 9000114             | COVER, BOTTOM                    |
| 15   | 9000115             | PULL-OFF-LOOPER THREAD           |
| 16   | 9000116             | NUT, HEX                         |
| 17   | 9000117             | WASHER, FLAT #14                 |
| 18   | 9000118             | WASHER - NYLON                   |
| 19   | 9000119             | GASKET, COVER - BOTTOM           |
| 20   | 9000120             | SCREW SOC. SET #10-32X1          |
| 21   | 9000121             | POST, LONG - THROAT PLATE        |
| 22   | 9000122             | DOOR, LOOPER                     |
| 23   | 9000123             | BALL, CHROME                     |
| 24   | 9000124             | SPRING, PRESSURE                 |
| 25   | 9000125             | SCREW, BINDING HD #6-32X3/16     |
| 26   | 9000126             | COVER, GROOVE - THREAD           |
| 27   | 9000127             | EYELET, THEAD - SHORT            |
| 28   | 9000128             | SCREW, SOC. BUTTON # 10-32X1/2   |
| 29   | 9000129             | ASS'Y, PLUG - BREATHER           |
| 29-1 | 9000129-1           | O-RING 7/8 ID                    |
| 29-2 | 9000129-2           | SCREW                            |
| 30   | 9000109             | SCREW, HEX HD #10-32X1/2         |
| 31   | 9000131             | GAUGE, OIL PRESSURE #60          |
| 31-1 | 9000131-1           | FITTING, ADAPTER, 45DEG          |
| 32   | 9000132             | PLATE, COVER -SIDE               |
| 33   | 9000133             | GASKET, MAN SHAFT SEAL           |
| 34   | 9000134             | HOUSING, MAIN                    |
| 34-1 | 9000134-1           | PIN                              |
| 35   | 9000135             | GASKET, COVER - MANIFOLD         |
| 36   | 9000136             | MANIFOLD, FILTER                 |
| 36-1 | 9000523             | PLUG, PIPE                       |
| 37   | 9000137             | SCREW, SOC. CAP # 10-32 N.C.X3/4 |
| 38   | 9000138             | NIPPLE, FILTER - OIL             |
| 39   | 9000139             | PLUG, ADJUSTING - MANIFOLD       |
| 40   | 9000140             | SEAL, NYLON                      |
| 41   | 9000141             | CARTRIDGE, OIL - FILTER          |
| 42   | 9000142             | GASKET, COVER - TOP              |
| 43 # | 9000143             | PLATE, COVER - TOP               |
| 44   | 9000103             | SCREW, FLAT HD #10-32X3/8        |
| 45   | 9000145             | NUT, LOCK                        |
| 46   | 9000242             | SCREW, SET #10-32X3/16           |
| 47   | 9000237             | SCREW, BINDING HD #10-32X3/8     |
| 48   | 9000311             | SCREW, SET #10-32X5/16           |
| 49 @ | 9000149             | FENCE, THROAT                    |
| 50 @ | 9000150             | THROAT PLATE, TAPE (STD)         |
| 51 @ | 9000151             | SCREW, FLAT 8-32X1/2             |
| 52 @ | 9000152             | KNIFE, BLADE-BED (WIDE)          |
| 53 @ | 9000153             | POST-OFFSET                      |
| 54 @ | 9000154             | WASHER,NYLON                     |
| 55 @ | 9000155             | NUT, HEX 8-32                    |
| 56 @ | 9000156             | O-RING,5/8 ID                    |
| 57 @ | 9000157             | PLUG                             |
| 58   | 9000212             | NUT                              |

# FOR F900A @ FOR F900AC

BAG CLOSER PARTS FOR F900A,F900AC

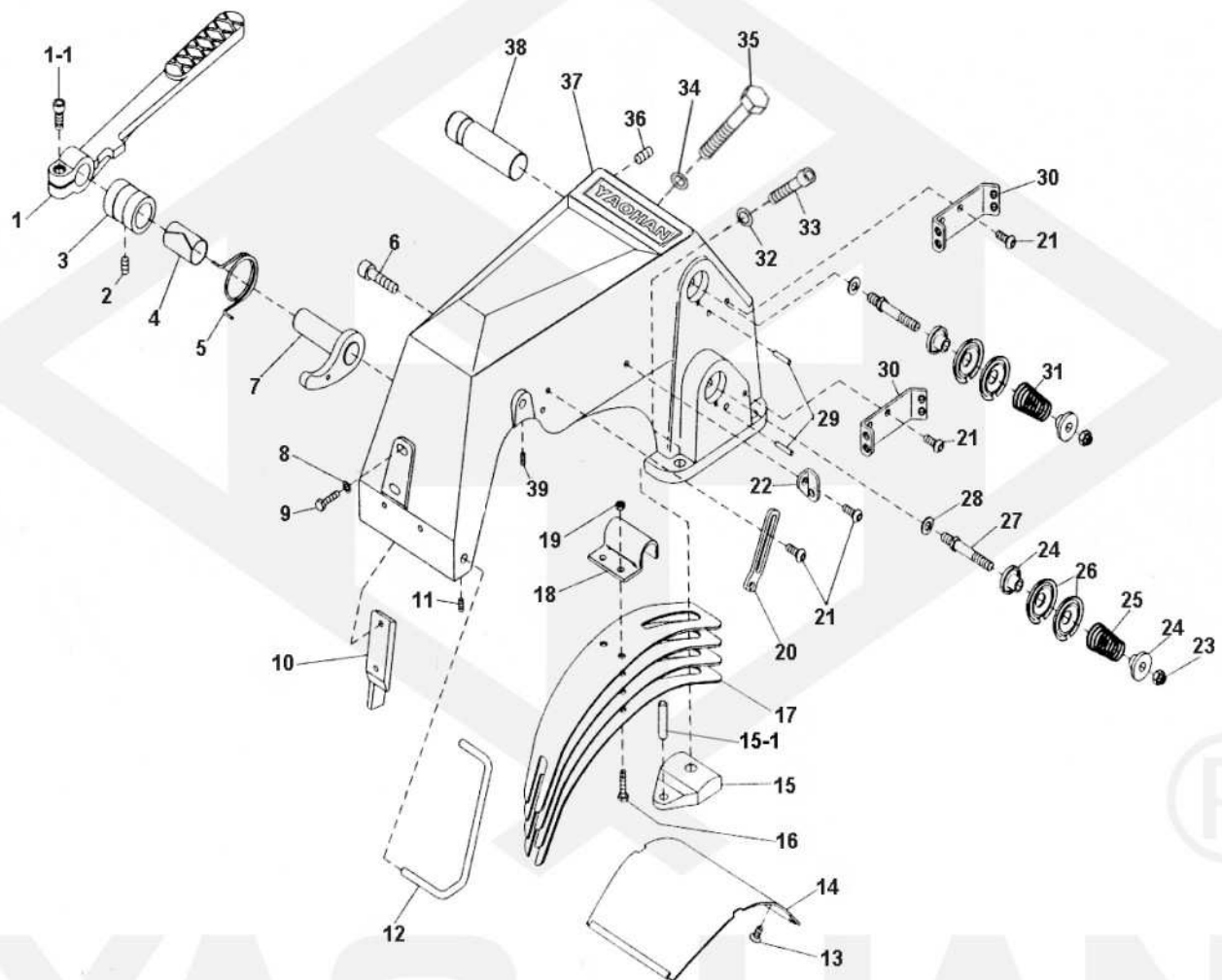


BAG CLOSER PARTS FOR F900A,F900AC

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                         |
|------|---------------------|-------------------------------------|
| 1    | 9000201             | PAD, SPRING-PRESSER FOOT            |
| 2    | 9000202             | SCREW, FLAT HD #6-32X1/4            |
| 3    | 9000203             | CRADLE, PAD-PRESS. FT. SPG.         |
| 4    | 9000204             | LEVER, PRESSER FOOT                 |
| 4-1  | 9000204-1           | SCREW, SOC. HD CAP 1/4-20X1         |
| 4-2  | 9000204-2           | PIN, ROLL                           |
| 5    | 9000205             | CLAMP, BEARING-SHEET                |
| 6    | 9000102             | SCREW, FLAT HD #10-32X5/8           |
| 7    | 9000207             | SHEET, BEARING-PR. FT. LV. GD       |
| 8    | 9000208             | SCREW, SOC. HD CAP #6-32X3/4        |
| 9    | 9000209             | PLUG, CLAMP - DRILLED (PRESS. FT.)  |
| 10   | 9000210             | PLUG, CLAMP - TAPPED (PRESS. FT.)   |
| 11   | 9000211             | SCREW, HEX #10-32X3/4-GRADE 5       |
| 12   | 9000212             | NUT                                 |
| 13   | 9000213             | SHANK, PRESSER FOOT                 |
| 14   | 9000214             | BLOCK, HINGE-PRESSER FOOT           |
| 15   | 9000211             | SCREW, HEX #10-32X3/4-GRADE 5       |
| 16   | 9000216             | RETAINER, ROD-CONNECTING            |
| 17   | 9000103             | SCREW, FLAT HD #10-32X3/8           |
| 18 # | 9000218             | PRESSER FOOT                        |
| 19   | 9000219             | BOLT, HINGEING-PRESSER FOOT         |
| 20   | 9000220             | ROD, CONNECTING-NEEDLE DRIVE        |
| 20-1 | 9000220-1           | SCREW, SET-CONE PT. 1/4-20X3/8      |
| 20-2 | 9000220-2           | SCREW, SET 1/4-20X1/4               |
| 21   | 9000221             | WASHER, THRUST                      |
| 22   | 9000222             | BUSHING, LEVER-PRESSER FOOT         |
| 23   | 9000223             | SPRING, GARTER-LEVER SEAL           |
| 24   | 9000103             | SCREW, FLAT HD #10-32X3/8           |
| 25   | 9000225             | SEAL, LEVERS                        |
| 26   | 9000226             | SHAFT, LEVERS                       |
| 27   | 9000227             | LEVER, NEEDLE                       |
| 27-1 | 9000227-1           | SCREW, SOC. HD CAP 1/4-20X1-1/4     |
| 28   | 9000228             | CHUCK, NEEDLE                       |
| 29   | 9000229             | NEEDLE                              |
| 30   | 9000230             | PLUG, CLAMP-TAPPED (NEEDLE LV.)     |
| 31   | 9000231             | SCREW, CLAMP NEEDLE                 |
| 32   | 9000232             | PLUG, CLAMP-DRILLED (NEEDLE LV.)    |
| 33   | 9000233             | GUIDE, THREAD-(NEEDLE LEVER)        |
| 34   | 9000234             | SCREW, FLAT HD #5-40X3/8            |
| 35   | 9000235             | DISC, TENSION-SMALL                 |
| 36   | 9000236             | SPRING, TENSION-(NEEDLE LEVER)      |
| 37   | 9000237             | SCREW, BINDING HD #10-32X3/8        |
| 38   | 9000238             | STUD, TENSION-(NEEDLE LEVER)        |
| 39   | 9000239             | INSERT, THREAD-LVR SHFT BUSH'G      |
| 40   | 9000240             | SCREW, SET #10-32X3/8               |
| 41   | 9000241             | BUSHING, SHAFT LEVERS               |
| 42   | 9000242             | SCREW, SET #10-32X3/16              |
| 43   | 9000243             | SCREW, HEX 1/4-28X1/2-GRADE 5       |
| 44   | 9000244             | WASHER, SPRING #14                  |
| 45 # | 9000245             | ASSEMBLY, PRESSER FOOT              |
| 46 @ | 9000246             | PRESSER FOOT, TAPE (WIDE)           |
| 47 @ | 9000247             | ASSEMBLY, PRESSER FOOT, TAPE (WIDE) |

# FOR F900A @ FOR F900AC

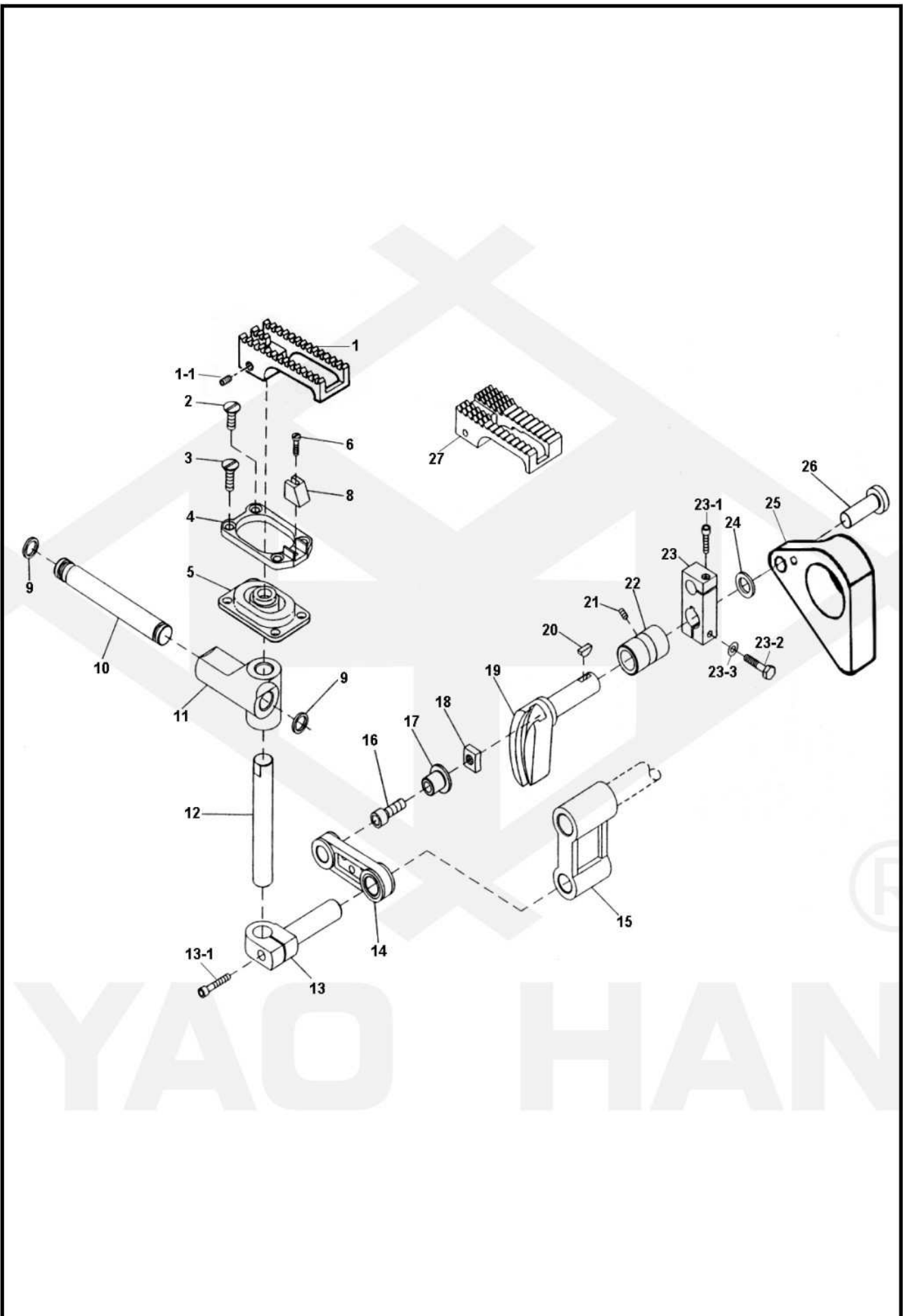
## BAG CLOSER PARTS FOR F900A,F900AC



BAG CLOSER PARTS FOR F900A,F900AC

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                    |
|------|---------------------|--------------------------------|
| 1    | 9000301             | LEVER, LIFTER-PRESSURE FOOT    |
| 1-1  | 9000301-1           | SCREW, SOC .CAP 1/4-20X3/4     |
| 2    | 9000220-2           | SCREW, SET 1/4-20X1/4          |
| 3    | 9000303             | BUSHING, LIFTER-PRESSER FOOT   |
| 4    | 9000304             | LINER, BUSHING-LIFTER LEVER    |
| 5    | 9000305             | SPRING, LIFTER LEVER           |
| 6    | 9000306             | SCREW, STOP-LIFTER LEVER       |
| 7    | 9000307             | CAM, LIFTER-PRESSER FOOT       |
| 8    | 9000308             | WASHER, SPRING #10             |
| 9    | 9000309             | SCREW, HEX HD #10-32X7/8       |
| 10   | 9000310             | GUIDE, LEVER-PRESSER FOOT      |
| 11   | 9000311             | SCREW, SET #10-32X5/16         |
| 12   | 9000312             | GUARD, TENSION-NEEDLE          |
| 13   | 9000237             | SCREW, BINDING HD #10-32X3/8   |
| 14   | 9000314             | COVER, GUARD - LEVERS          |
| 15   | 9000315             | PLATE, PRESS. FT. SPRG.-TAPPED |
| 15-1 | 9000315-1           | PIN, ROLL                      |
| 16   | 9000211             | SCREW, HEX HD #10-32X3/4       |
| 17   | 9000317             | SPRING, PRESSER FOOT           |
| 18   | 9000318             | CLAMP, SPRING-PRESSER FOOT     |
| 19   | 9000319             | NUT, LOCK                      |
| 20   | 9000320             | PULL-OFF, NEEDLE THREAD        |
| 21   | 9000128             | SCREW, SOC BUTTON #10-32X1/2   |
| 22   | 9000127             | EYELET, THREAD-SHORT           |
| 23   | 9000323             | NUT, 1/4-28-LOCKING            |
| 24   | 9000324             | SLEEVE, TENSION                |
| 25   | 9000325             | SPRING, TENSION-LOOPER THREAD  |
| 26   | 9000326             | DISC, TENSION-LARGE            |
| 27   | 9000327             | STUD, TENSION                  |
| 28   | 9000328             | WASHER, LOCK                   |
| 29   | 9000329             | PIN, RETAINING-TENSION DISC    |
| 30   | 9000330             | EYELET, THREAD-LONG            |
| 31   | 9000331             | SPRING, TENSION-NEEDLE THREAD  |
| 32   | 9000332             | WASHER, SPRING                 |
| 33   | 9000333             | SCREW, SOC. CAP 5/16-18X1      |
| 34   | 9000334             | WASHER                         |
| 35   | 9000335             | SCREW, ADJ. 3/8-24X1-3/4       |
| 36   | 9000336             | SCREW, SET 1/4-20X3/8          |
| 37   | 9000337             | HOUSING, LEVERS                |
| 38   | 9000338             | SHAFT, SPRING-PRESSER FOOT     |
| 39   | 9000242             | SCREW, SET #10-32X3/16         |

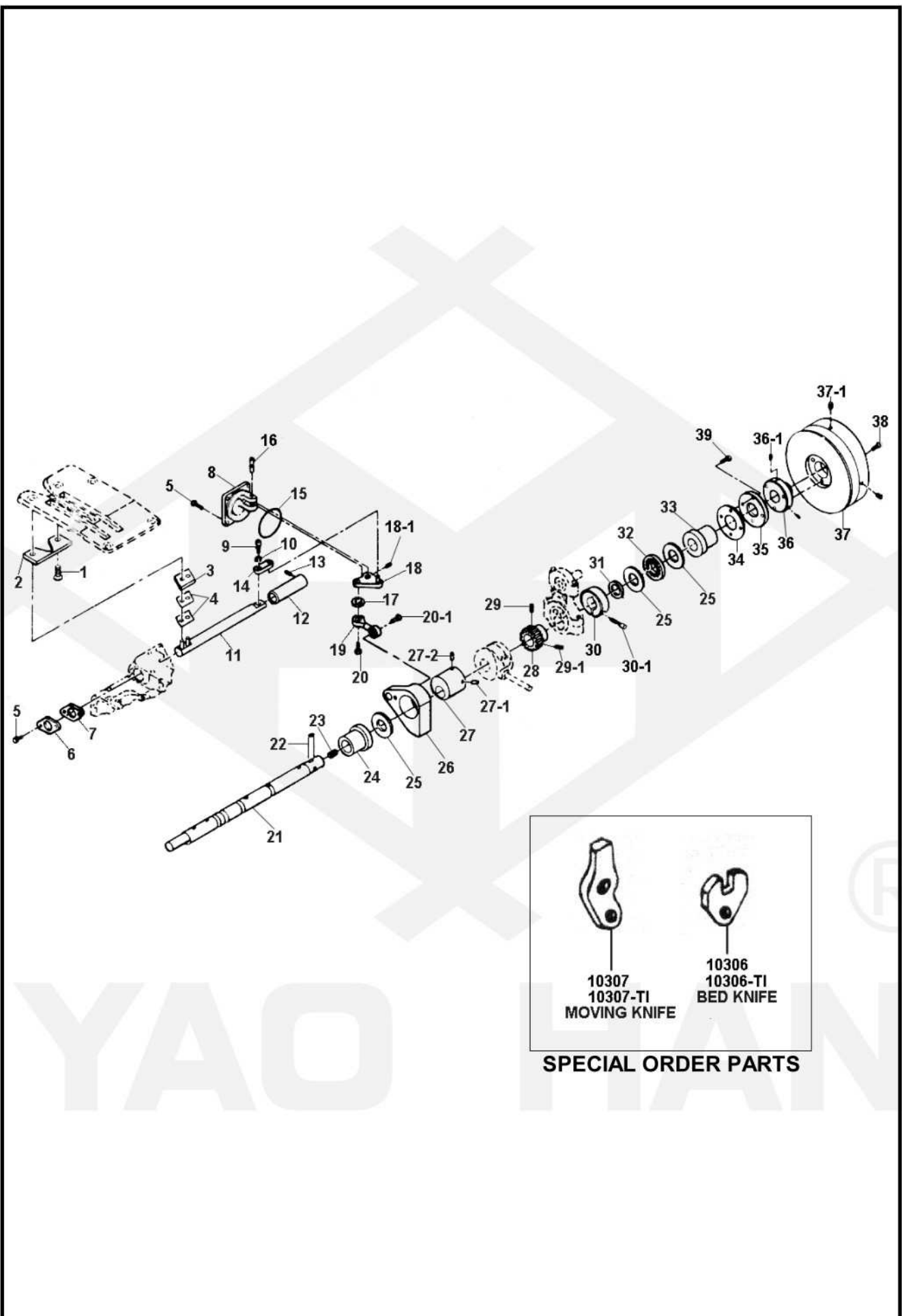
BAG CLOSER PARTS FOR F900A,F900AC



BAG CLOSER PARTS FOR F900A,F900AC

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                           |
|------|---------------------|---------------------------------------|
| 1 #  | 9000401             | FEED DOG CTR.ROW OF TEETH HAS 4 TEETH |
|      | 9000401-1           | FEED DOG CTR.ROW OF TEETH HAS 3 TEETH |
| 1-1  | 9000311             | SCREW, SET #10-32X5/16                |
| 2    | 9000103             | SCREW, FLAT HD #10-32X3/8             |
| 3    | 9000403             | SCREW, FLAT HD #10-32X1/2             |
| 4    | 9000404             | HOLDER, GUAED-NEEDLE                  |
| 5    | 9000405             | SEAL, DOG - FEED                      |
| 6    | 9000406             | SCREW, PAN HD #5-40X9/16              |
| 8    | 9000408             | GUARD, NEEDLE                         |
| 9    | 9000409             | RING, "O"                             |
| 10   | 9000410             | ROD, SLIDE - FEED                     |
| 11   | 9000411             | SLIDE, FEED                           |
| 12   | 9000412             | ROD, CARRIER - FEED DOG               |
| 13   | 9000413             | CLAMP, ROD- FEED DOG CARRIER          |
| 13-1 | 9000413-1           | SCREW, SOC. HD CAP 1/4-20X7/8         |
| 14   | 9000414             | LINK, STROKE - FEED                   |
| 15   | 9000415             | LINK, LIFT - FEED                     |
| 16   | 9000416             | SCREW, SOC. HD CAP 1/4-28X7/8         |
| 17   | 9000417             | PIVOT, ADJUSTING-FEED STROKE          |
| 18   | 9000418             | NUT, PIVOT-FEED STROKE ADJ'G.         |
| 19   | 9000419             | LEVER, SLOTTED-FEED ROCKER            |
| 20   | 9000420             | KEY                                   |
| 21   | 9000311             | SCREW, SET #10-32X5/16                |
| 22   | 9000422             | BUSHING, SHAFT -FEED ROCKER           |
| 23   | 9000423             | LEVER, PIN-FEED ROCKER                |
| 23-1 | 9000423-1           | SCREW, SOC.HD CAP #5-40X1/2           |
| 23-2 | 9000211             | SCREW, HEX #10-32X3/4-GRADE 5         |
| 23-3 | 9000108             | WASHER, FLAT #10                      |
| 24   | 9000424             | WASHER, THRUST                        |
| 25   | 9000425             | ROD, CONNECT'G-PRIM.FEED STK.         |
| 26   | 9000426             | PIN, ROD-FEED STROKE CONNECT          |
| 27 @ | 9000427             | FEED DOG, TAPE (STD)                  |

BAG CLOSER PARTS FOR F900A,F900AC

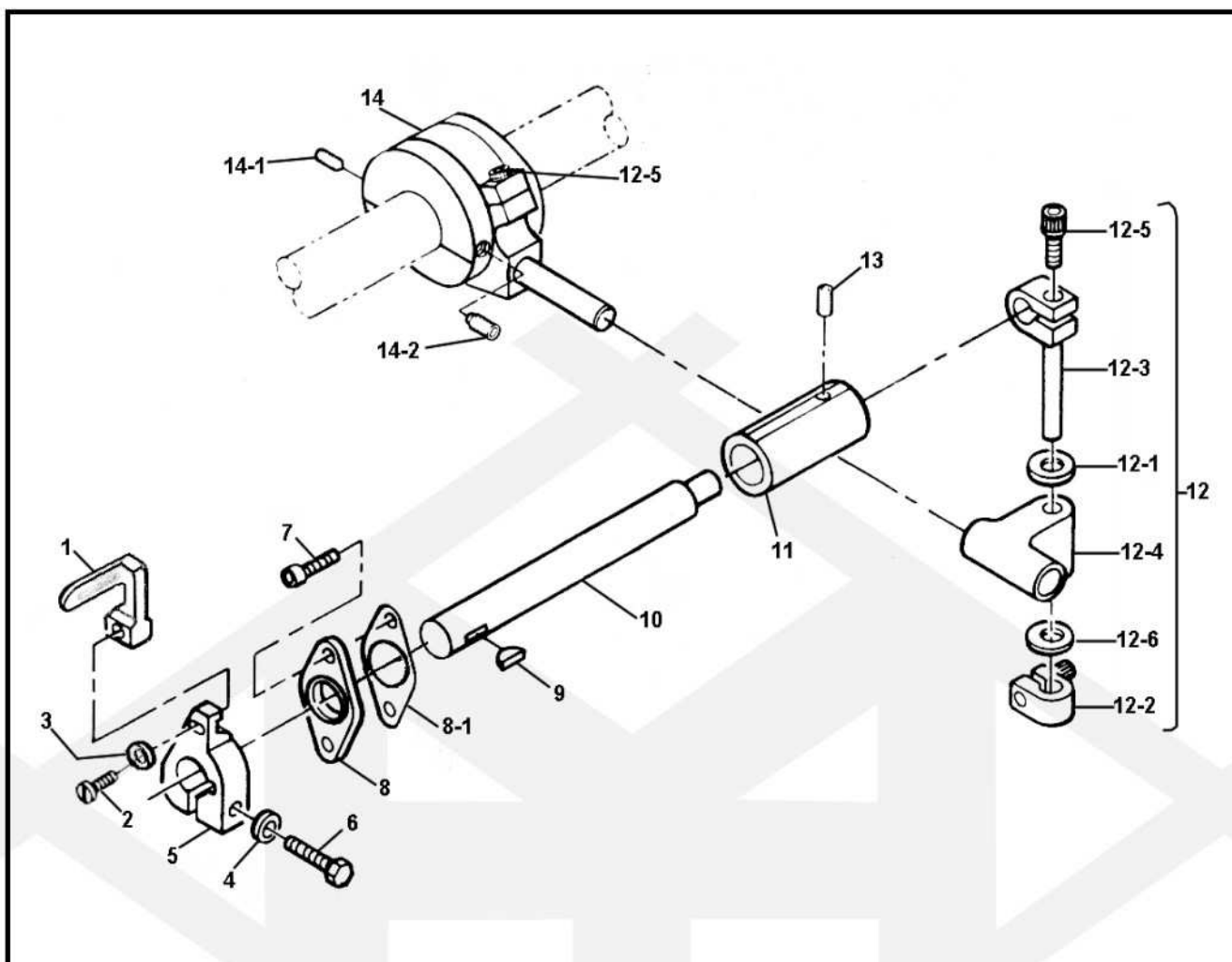


BAG CLOSER PARTS FOR F900A,F900AC

| ITEM   | YAO HAN<br>PART NO. | DESCRIPTION                      |
|--------|---------------------|----------------------------------|
| 1 #    | 9000105             | SCREW, FLAT HD #8-32X1/4         |
| 2 #    | 9000104             | KNIFE, STATIONARY                |
| 3 #    | 9000503             | KNIFE, MOVING                    |
| 4 #    | 9000504             | SPRING, KNIFE                    |
| 5      | 9000128             | SCREW, SOC. BUTTON # 10-32X1/2   |
| 6 #    | 9000506             | ASSEMBLY, SEAL                   |
| 7 #    | 9000507             | GASKET                           |
| 8      | 9000508             | BRACKET, PIVOT - KNIFE           |
| 9 #    | 9000509             | SCREW, PIVOT - KINFE             |
| 10 #   | 9000328             | WASHER, LOCK                     |
| 11 #   | 9000511             | SHAFT, KNIFE                     |
| 12 #   | 9000512             | BUSHING, SHAFT - KNIFE           |
| 13     | 9000311             | SCREW, SET #10-32X5/16           |
| 14 #   | 9000514             | LINK, KNIFE                      |
| 15     | 9000515             | RING, "O"                        |
| 16     | 9000516             | SHAFT, BELL CRANK - KNIFE        |
| 17 #   | 9000108             | WASHER, FLAT #10                 |
| 18 #   | 9000518             | CRANK, BELL - KNIFE              |
| 18-1 # | 9000518-1           | SCREW, SET #5-40X3/16            |
| 19 #   | 9000519             | ASSEMBLY, CONNECT'G ROD - KNIFE  |
| 20 #   | 9000520             | SCREW, HEX HD #10-32X5/8-GRD.5   |
| 20-1 # | 9000520-1           | SCREW, HEX HD #10-32X15/16       |
| 21     | 9000521             | SHAFT, MAIN                      |
| 22     | 9000420             | KEY                              |
| 23     | 9000523             | PLUG, PIPE                       |
| 24     | 9000524             | BUSHING, MAIN SHAFT - NEEDLE END |
| 25     | 9000221             | WASHER, THRUST                   |
| 26     | 9000425             | ROD, CONNECT'G-PRIM. FEED STRK.  |
| 27     | 9000527             | ECCENTRIC, STROKE - FEED         |
| 27-1   | 9000336             | SCREW, SET 1/4-20X3/8            |
| 27-2   | 9000220-1           | SCREW, SET -CONE PT. 1/4-20X3/8  |
| 28     | 9000528             | GEAR, DRIVE - PUMP               |
| 29     | 9000529             | SCREW, SET #8-32X3/16 CONE PT.   |
| 29-1   | 9000529-1           | SCREW, SET #8-32X3/16            |
| 30     | 9000530             | COLLAR, LOCK-MAIN SHAFT          |
| 30-1   | 9000530-1           | SCREW, SOC.HD CAP 1/4-28X5/8     |
| 31     | 9000531             | "O" RING                         |
| 32     | 9000532             | BEARING THRUST                   |
| 33     | 9000533             | BUSHING,MAIN SHAFT - DRIVE END   |
| 34     | 9000133             | GASKET, MAIN SHAFT SEAL          |
| 35     | 9000535             | ASSEMBLY, SEAL-MAIN SHAFT        |
| 36     | 9000536             | HUB, PULLEY                      |
| 36-1   | 9000336             | SCREW, SET 1/4-20X3/8            |
| 37     | 9000537             | PULLEY, ADJUSTABLE               |
| 37-1   | 9000336             | SCREW, SET 1/4-20X3/8            |
| 38     | 9000102             | SCREW, FLAT HD #10-32X5/8        |
| 39     | 9000539             | SCREW, SOC.HD CAP #10-32X1/2     |

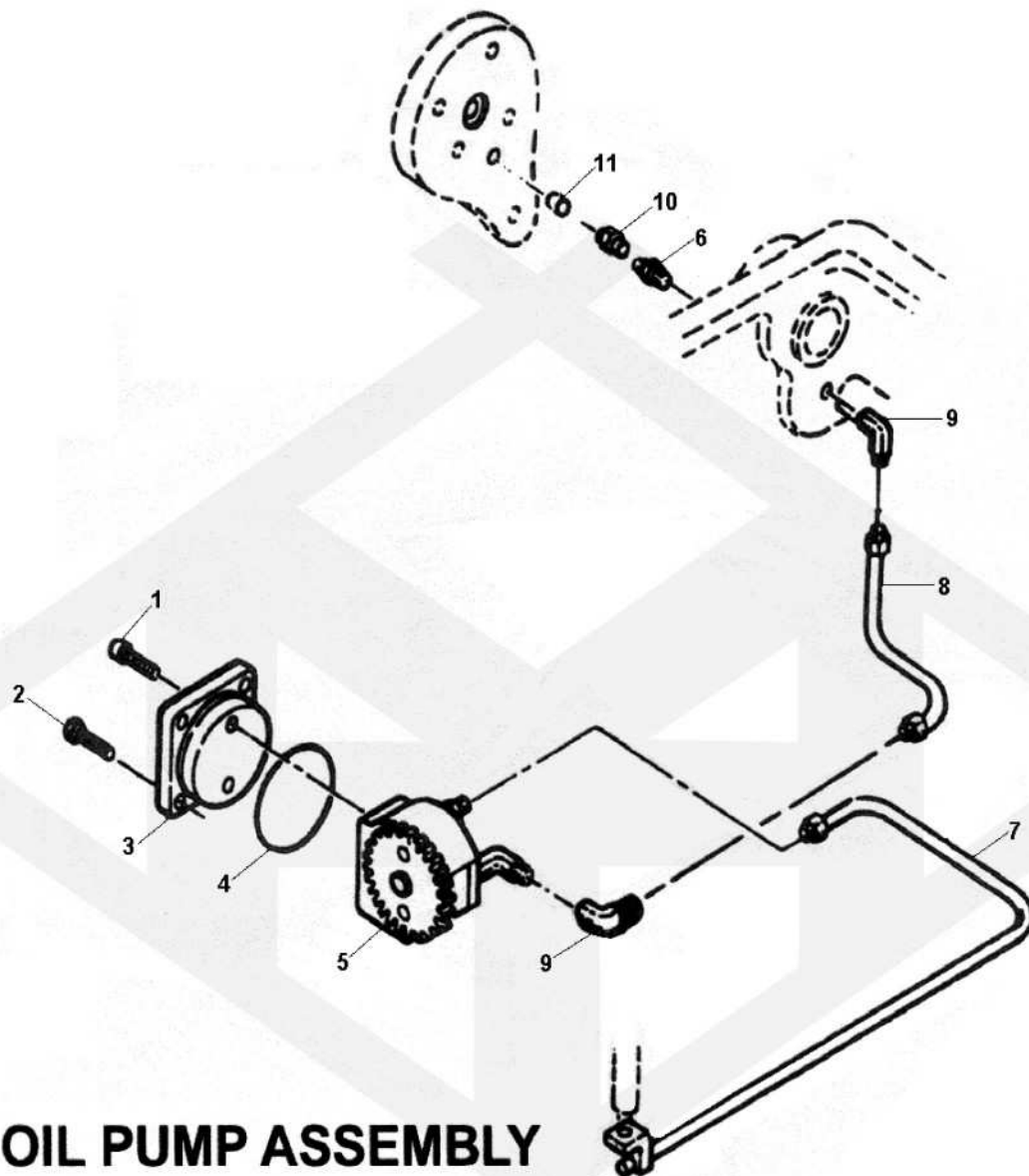
# FOR F900A

BAG CLOSER PARTS FOR F900A,F900AC



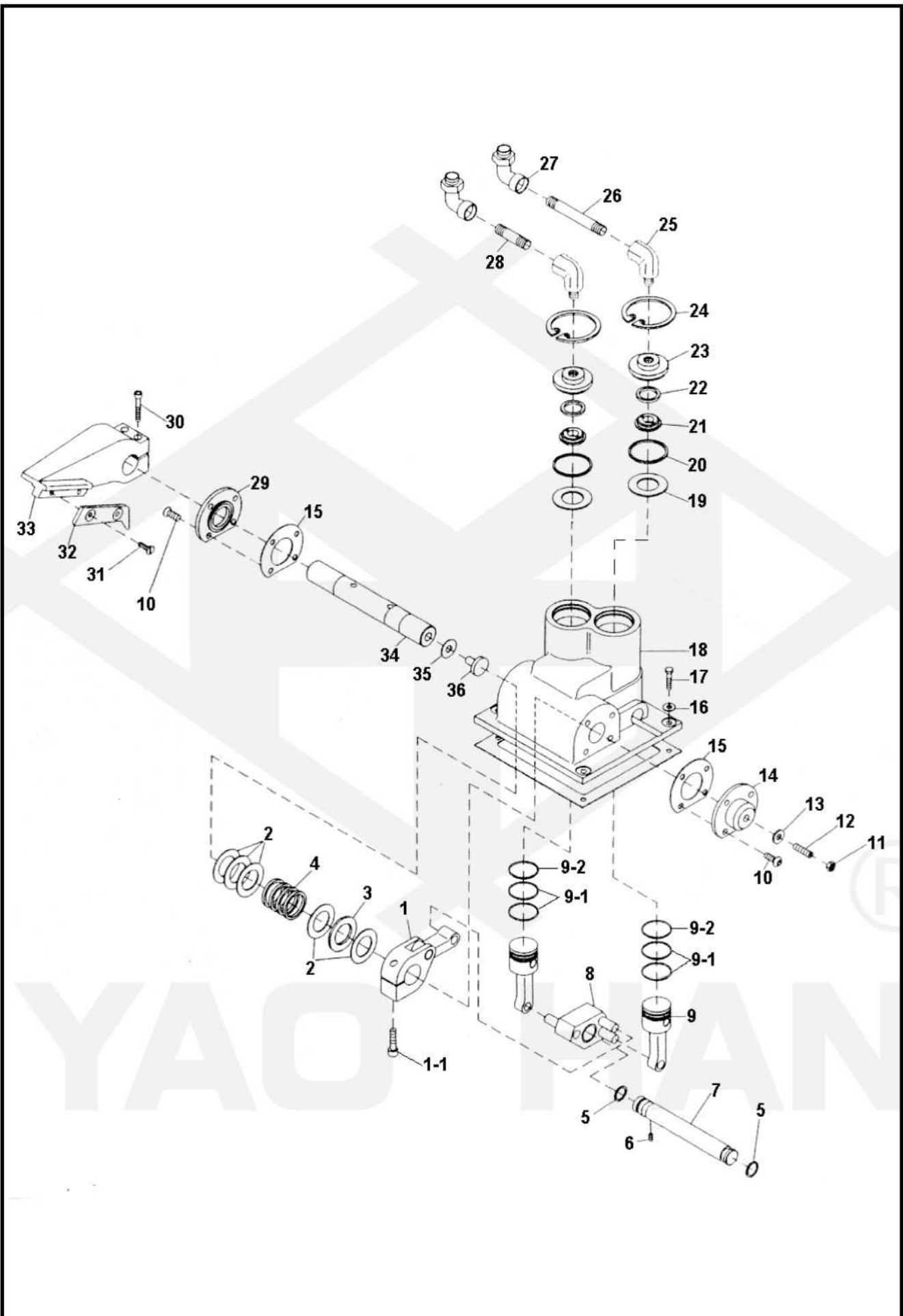
| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                    |
|------|---------------------|--------------------------------|
| 1    | 9000601             | LOOPER (TEO THREAD)            |
| 2    | 9000406             | SCREW, PAN HD.#5-40X9/16       |
| 3    | 9000603             | WASHER #5                      |
| 4    | 9000108             | WASHER, FLAT #10               |
| 5    | 9000605             | HOLDER, LOOPER                 |
| 6    | 9000211             | SCREW, HEX #10-32X3/4 GRADE 5  |
| 7    | 9000128             | SCREW, SOC. BUTTON # 10-32X1/2 |
| 8    | 9000506             | ASSEMBLY, SEAL                 |
| 8-1  | 9000507             | GASKET                         |
| 9    | 9000420             | KEY                            |
| 10   | 9000610             | SHAFT, LOOPER                  |
| 11   | 9000512             | BUSHING, SHAFT - LOOPER        |
| 12   | 9000612             | ASS'Y PIVOT - LOOPER           |
| 12-1 | 9000612-1           | THRUST WASHER                  |
| 12-2 | 9000612-2           | CLAMP                          |
| 12-3 | 9000612-3           | PIN, PIVOT - LOOPER            |
| 12-4 | 9000612-4           | KNUCKLE, PIVOT - LOOPER        |
| 12-5 | 9000113             | SCREW, WOC. CAP #10-32X5/8     |
| 12-6 | 9000423-1           | SCREW, SOC.HD CAP #5-40X1/2    |
| 13   | 9000311             | SCREW, SET #10-32X5/16         |
| 14   | 9000614             | ASS'Y CAM - LOOPER             |
| 14-1 | 9000614-1           | SCREW, SET-CONE PT.#10-32X5/8  |
| 14-2 | 9000614-2           | SCREW, SET #10-32X1/2-NYLOC    |

BAG CLOSER PARTS FOR F900A,F900AC

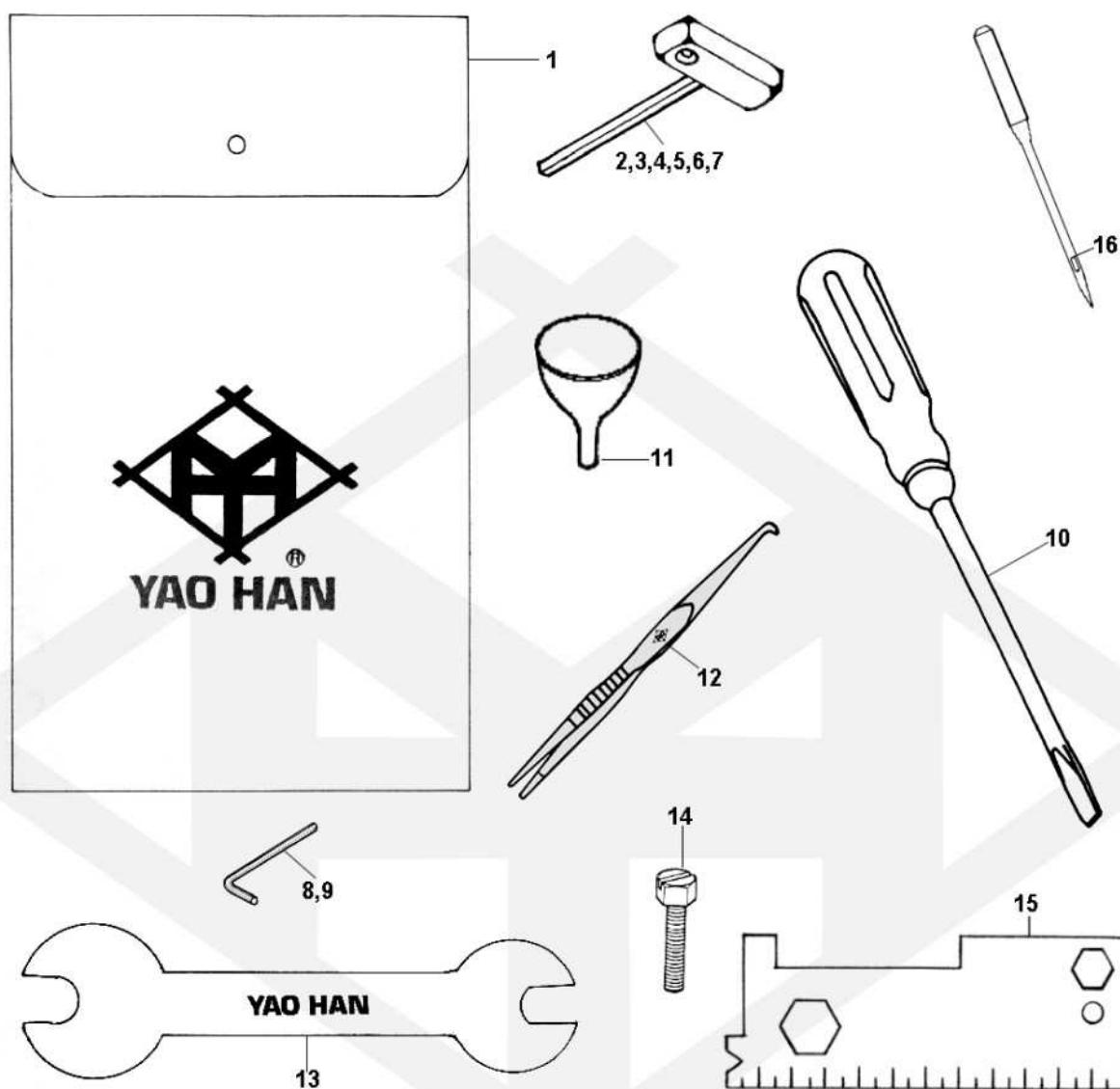


| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                |
|------|---------------------|----------------------------|
| 1    | 9000701             | SCREW, SOC. CAP #10-32X7/8 |
| 2    | 9000109             | SCREW, HEX HD #10-32X1/2   |
| 3    | 9000703             | MOUNT PUMP                 |
| 4    | 9000515             | RING "O"                   |
| 5    | 9000705             | ASSEMBLY GEAR-PUMP         |
| 6    | 9000706             | FITTING, PIPE STRATGHT     |
| 7    | 9000707             | OIL LINE, SUPPLY           |
| 8    | 9000708             | OIL LINE, PRESSURE         |
| 9    | 9000709             | FITTING, COMPRESSION ELBOW |
| 10   | 9000710             | TUBING, COPPER             |
| 11   | 9000711             | BUSHING, NEOPRENE          |

BAG CLOSER PARTS FOR F900AC



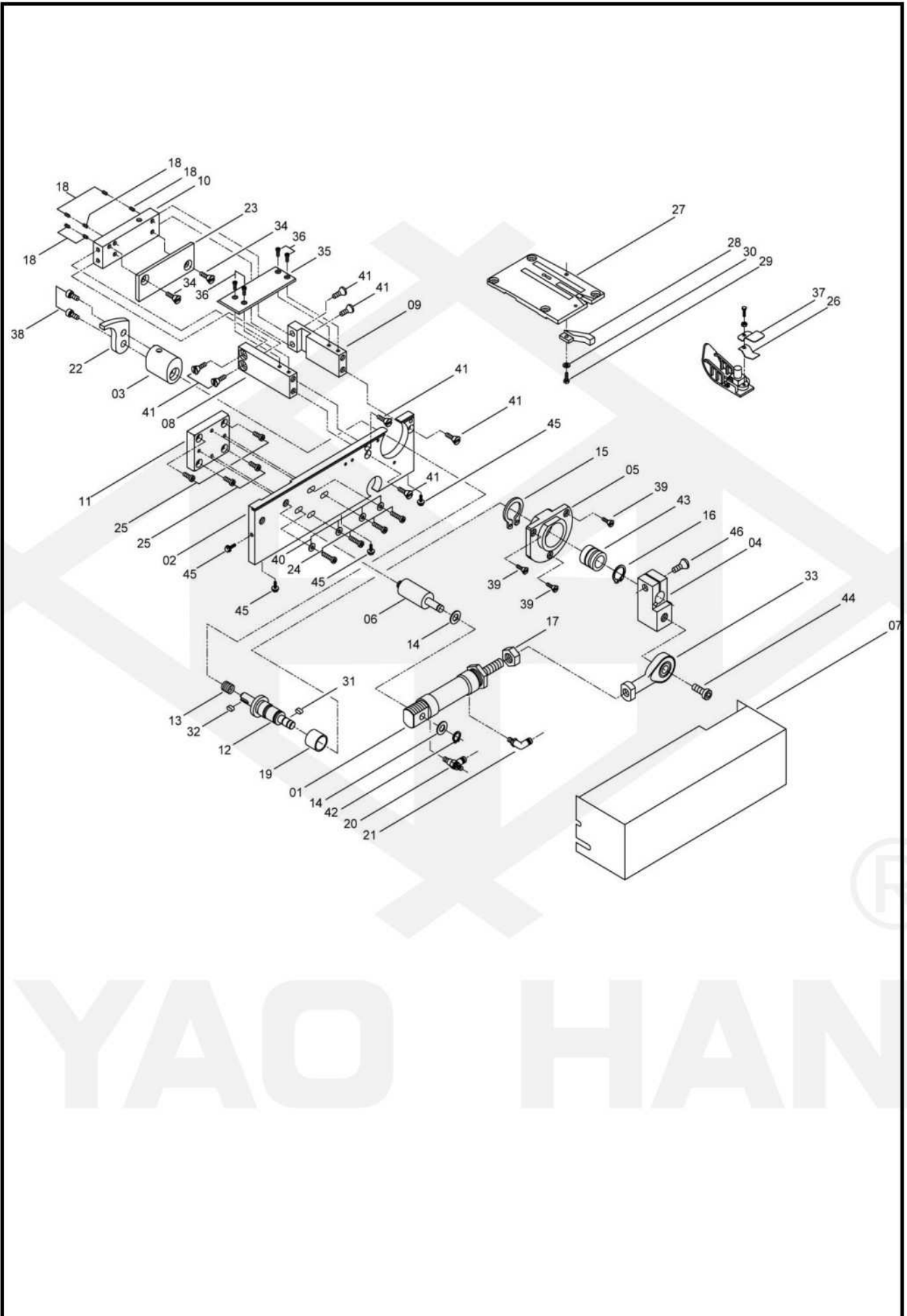
BAG CLOSER PARTS FOR F900AC



BAG CLOSER PARTS FOR F900AC

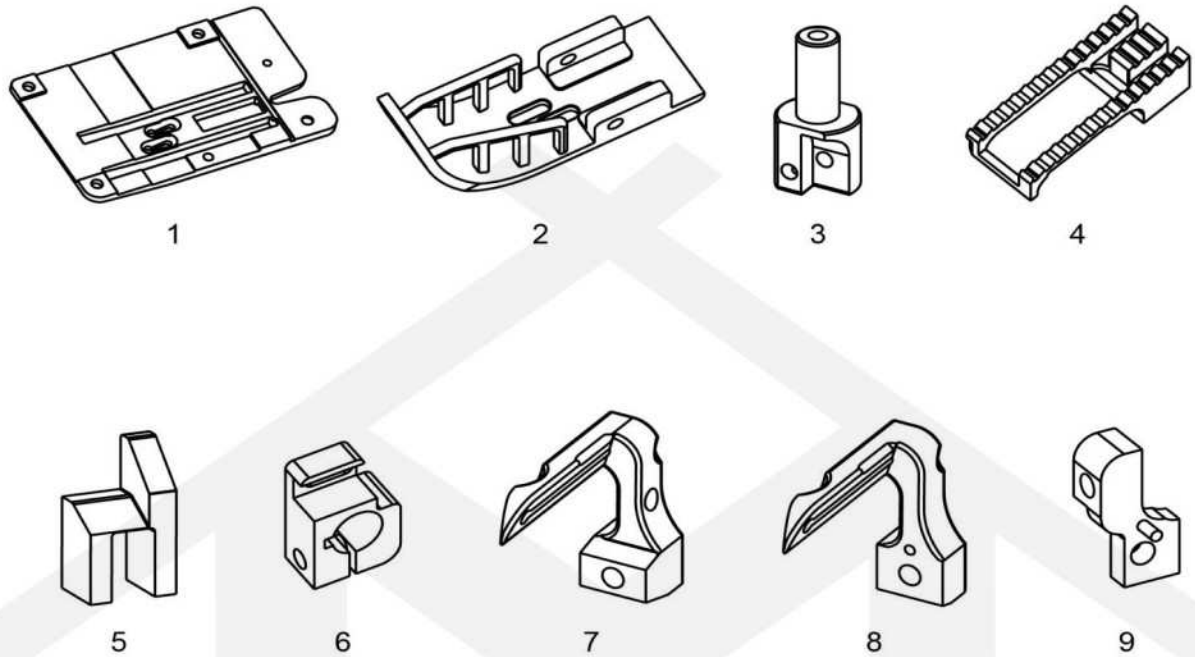
| ITEM | YAO HAN<br>PART NO. | DESCRIPTION              |
|------|---------------------|--------------------------|
| 1    | 9000901             | ACCESSORY BAG            |
| 2    | 9000902             | T-TYPE ALLEN KEY 3/16"   |
| 3    | 9000903             | T-TYPE ALLEN KEY 1/4"    |
| 4    | 9000904             | T-TYPE ALLEN KEY 1/8"    |
| 5    | 9000905             | T-TYPE ALLEN KEY 5/32"   |
| 6    | 9000906             | T-TYPE ALLEN KEY 3/32"   |
| 7    | 9000907             | T-TYPE ALLEN KEY 7/64"   |
| 8    | 9000908             | ALLEN KEY 10MM           |
| 9    | 9000909             | ALLEN KEY 1/16"          |
| 10   | 9000910             | SCREWDRIVER              |
| 11   | 9000911             | OIL FUNNEL               |
| 12   | 9000912             | TWEEZERS                 |
| 13   | 9000913             | OPEN-TYPE WRENCH         |
| 14   | 9000914             | SCREW, HEX 3/8-16X1-1/4" |
| 15   | 9000915             | ADJUSTING GAUGE          |
| 16   | 9000229             | NEEDLE                   |

BAG CLOSER PARTS FOR F900AT



BAG CLOSER PARTS FOR F900AT

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                       |
|------|---------------------|-----------------------------------|
| 1    | 9001001             | KIT, AIR CYLINDER ASSY            |
| 2    | 9001002             | PLATE, SUPPORT                    |
| 3    | 9001003             | HUB, MOVABLE KNIFE MOUNTING       |
| 4    | 9001004             | LEVER, AIR CYLINDER DRIVE         |
| 5    | 9001005A            | HUB, DRIVESHAFT SUPPORT           |
| 6    | 9001006             | PIN, AIR CYLINDER PIVOT           |
| 7    | 9001007             | INSIDE COVER                      |
| 8    | 9001008             | KNIFE BASE                        |
| 9    | 9001009             | KNIFE BASE                        |
| 10   | 9001010             | KNIFE BASE                        |
| 11   | 9001011             | MAIN FRAME                        |
| 12   | 9001012             | KNIFE SHAFT                       |
| 13   | 9001013             | SPRING, COMPRESSION               |
| 14   | 9001014             | RETAING RINGS                     |
| 15   | 9001015             | RETAING RINGS                     |
| 16   | 9001016             | RETAING RINGS                     |
| 17   | 9001017             | NUT                               |
| 18   | 9001018             | SCREW                             |
| 19   | 9001019             | BUSHING                           |
| 20   | 9001020             | SOLENOID CONTROL VALVE            |
| 21   | 9001021             | SOLENOID CONTROL VALVE            |
| 22   | 9001022             | UPPER KNIFE                       |
| 23   | 9001023             | LOWER KNIFE                       |
| 24   | 9001024             | SCREW                             |
| 25   | 9001025             | SCREW                             |
| 26   | 9001026             | THREAD GUIDE                      |
| 27   | 9001027             | PLATE, THROAT (LONG STITCH) HI-SP |
| 28   | 9001028             | BRACKET                           |
| 29   | 9001029             | SCREW                             |
| 30   | 9001030             | WASHERS                           |
| 31   | 9001031             | KEY, WOODDRUFF                    |
| 32   | 9001032             | KEY, WOODDRUFF                    |
| 33   | 9001033             | BEARING                           |
| 34   | 9001034             | SCREW                             |
| 35   | 9001035             | KNIFE COVER                       |
| 36   | 9001036             | SCREW                             |
| 37   | 9001037             | THREAD GUIDE                      |
| 38   | 9001038             | SCREW                             |
| 39   | 9001039             | SCREW                             |
| 40   | 9001040             | WASHERS                           |
| 41   | 9001041             | SCREW                             |
| 42   | 9001042             | WASHERS                           |
| 43   | 9001043             | THRUST BEARING                    |
| 44   | 9001044             | SCREW                             |
| 45   | 9001045             | SCREW                             |
| 46   | 9001046             | SCREW                             |

BAG CLOSER PARTS FOR F920A

| ITEM | YAO HAN<br>PART NO. | DESCRIPTION                    |
|------|---------------------|--------------------------------|
| 1    | 9000161             | THROAT PLATE 1/4" FOR 2-NEEDLE |
| 2    | 9000248             | PRESSER FOOT 1/4" FOR 2-NEEDLE |
| 3    | 9000249             | NEEDLE CLAMP 1/4" FOR 2-NEEDLE |
| 4    | 9000428             | FEED DOG 1/4" FOR 2-NEEDLE     |
| 5    | 9000429             | NEEDLE GUARD 1/4" FOR 2-NEEDLE |
| 6    | 9000615             | LOOPER HOLDER FOR 2-NEEDLE     |
| 7    | 9000616-1           | LOOPER FOR 2-NEEDLE            |
| 8    | 9000616-2           | LOOPER FOR 2-NEEDLE            |
| 9    | 9000616-3           | LOOPER CONNECTION FOR 2-NEEDLE |